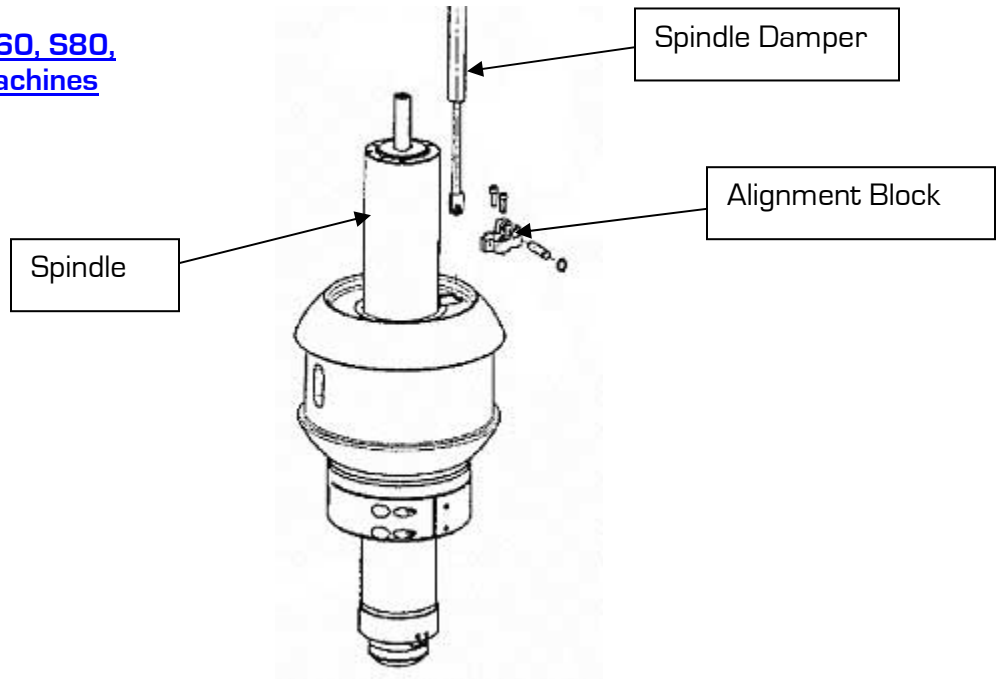


CHANGING ALIGNMENT BLOCK FOR LESS CHATTERING

Check if there is too much play in the spindle by holding it from the bottom with two hands and try to move it from left to right. If there is play, you will need to replace the alignment block as shown below:

[Sketch for the SERDI 60, S80, S100, S101, M3.1 machines](#)



[Sketch for the SERDI 1.0AD, S1.1, S3.0Lg, S4.0 machines](#)

