

CONTACT BOARD ON S 4.0 POWER

On some S 4.0 Power machine and especially in countries where the ambient temperature is rather high, it can happen that after some spent time with the sphere air cushion on or the foot-pedal pressed, the digital read-out of cutting depth gauge starts flashing.

This is due to the overheating of a component of the contact board KM1 which causes the 24VDC to fall.

In order to solve this problem a bigger heat dissipator has been placed on the contact board KM1 (**ref. 013200**).

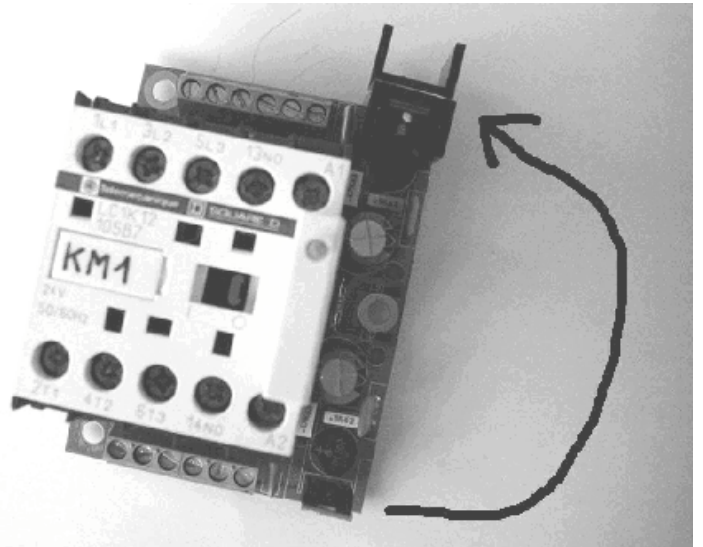
If the problem of digital read-out flashing is encountered, there are two options :

- either change the contact board KM1 for a new one (**ref 013200**) equipped with a big heat dissipator,
- either proceed to some small modification on the contact board of the machine as described in the following procedure.

Helping out procedure:

Take the bottom heat dissipator which is maintained by a screw and fix it with the top heat dissipator (see opposite picture).

This will double the surface of top heat dissipator and should solve the problem. If not, change the contact board (**ref. 013200**).



All the S 4.0 Power machines with serial numbers over 352 included will be equipped with this new contact board.