

PRODUIT: MACHINES A SIEGES
PRODUCT: SEAT MACHINES

OBJET: COMMUTATEURS PNEUMATIQUES
SUBJECT: PNEUMATIC SWITCHES

In a constant effort to standardize machines components in the range, SERDI is now supplying pneumatic assemblies which are compatible with older equipment for simplified maintenance.

- ✂ Only one type of pneumatic 2 positions switch ✂: reference **604002**.
- ✂ Only one type of switch base plate ✂: reference **602125**.
- ✂ 4 types of pneumatic distributors:
 - ✂ Closed at rest (NC) - straight outlet : reference **602004**
 - ✂ Open at rest (NO) - straight outlet : reference **602003**
 - ✂ Closed at rest - 90 degrees outlet : reference **013228**
 - ✂ 5/2 manual operation : reference **013849**.

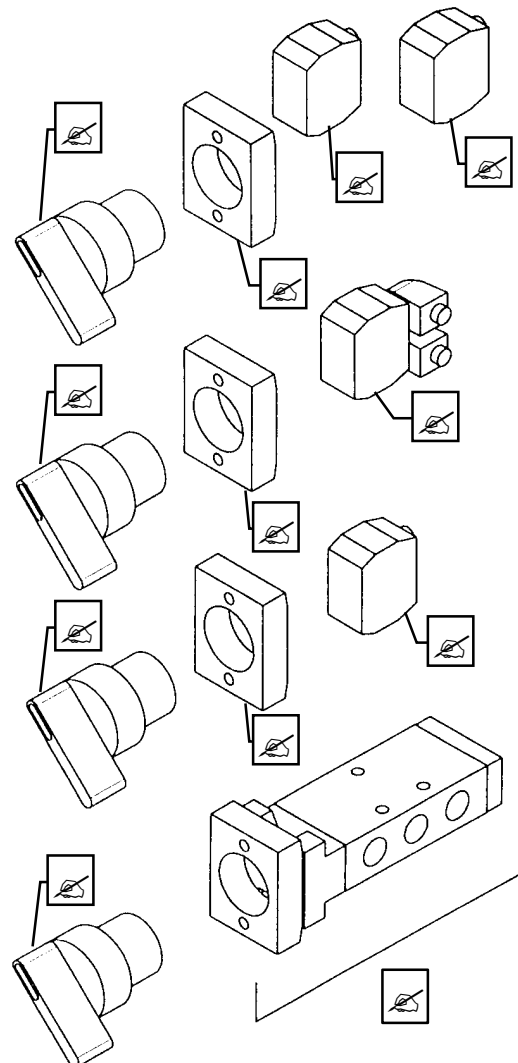
Therefore, only 4 types of complete sub-assemblies are required for maintenance of any SERDI Valve seat and Guide Machine:

Complete pneumatic 2 positions switch
assembly NC + NF: ref. **014266**.
Use: older machines maintenance

Complete pneumatic 2 positions switch
assembly NC - 90 degrees outlet:
ref. **014265**.
Use: **M 3.0 - S100**

Complete pneumatic 2 positions switch
assembly NC- straight outlet: ref. **014436**.
Use: **M 3.1**

Complete pneumatic 2 positions switch
assembly 5/2: ref. **014268**.
Use: **M3.1 - S100**



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CROSS REFERENCE CHART

| MANUFACTURER | DESCRIPTION | SERDI PART # | MFR'S PART # | SERDI REPLACE-MENT PART # | Complete switch NC 2 positions Straight outlet | Complete switch NC 2 positions 90° outlet | Complete switch NC + NO 2 positions Straight outlet | Complete switch 5/2 2 positions 90° outlet |
|-----------------------|---|--------------|-------------------------|-----------------------------|---|--|---|---|
| TELE MECANIQUE | Pneumatic distributor 3/2 NO diam. 4 straight outlet knob + bracket | 602002 | PXB 1921 | 602002 (602125 + 602003) | | | 602002 + 604002 + 602004 | |
| | Knob 2 positions | 604002 | | 604002 | | | 2 black distributors cube shape with gold color fittings. | |
| | Pneumatic distributor 3/2 NC diam. 4 straight outlet | 602004 | PXB 1911 | 602004 | | | | |
| CROUZET | Complete pneumatic switch assembly NC, 2 positions | 005098 | 89 544 501 | 014265 | 005098 = 616000 + 604000 + 006964 | | 005097 = 616001 + 604000 + 006964 | |
| | Pneumatic block NC (+ adaptor) diam. 4 | 616000 | 89 544 501 | 014266 | | | | |
| | Complete pneumatic switch assembly NC + NO 2 positions | 005097 | 89 544 501 + 89 544 001 | 014266 | 1 blue distributor rounded shape | | 2 blue distributors rounded shape | |
| | Pneumatic block NC+NO (+ adaptor) diam. 4 | 616001 | 89 544 501 + 89 544 001 | 014266 | | | | |
| | Knob 2 positions | 604000 | | 014266 | | | | |
| | Ring for knob | 006964 | | 014266 | | | | |
| JOUCOMATIC | Complete pneumatic switch assembly NC + NO 2 positions | 010918 | | 014266 | | | 010918 = 010917 + 604002 | |
| | Pneumatic distributor NC + NO straight outlet, 2 positions | 010917 | 307 00 001 + 307 00 002 | 014266 | | | 2 black distributors rounded shape | |
| UNIVER | Knob 2 positions | 007631 | | 014265 | | 007631 + 007632 | | 007631 + 008934 |
| | Pneumatic distributor 3/2 NC diam. 4, outlet at 90° | 007632 | AI-9400 | 014265 | | 1 brown, rotating switch white and red rings on fittings | | Big pneumatic distributor metal colour |
| | Pneumatic distributor 5/2 - G1/8 | 008934 | CM-412A | 014268 | | | | |